

**Industries Audited by us & potential benefits identified****Nov--12**

<b>Sl.No</b>	<b>Industry</b>	<b>No. of Energy saving Proposals -range</b>	<b>Identified Energy savings- % of Annual Energy - range</b>
1	Gas bottling plant	10 to 12	25% to 27%
2	Apparel manufacturing	18 to 21	22% to 25%
3	Foundry	25 to 28	17% to 23%
4	Commercial Buildings	5 to 8	18% to 22%
5	Leather processing	10 to 13	18% to 21%
6	Chemical processing	10 to 12	16% to 19%
7	Body building/Fabrication	10 to 13	12% to 15%
8	PET bottling	12 to 15	12% to 15%
9	Electrical manufacturing	12 to 15	12% to 15%
10	Auto motive component manufacturing	12 to 16	7% to 11%
11	General Engineering	15 to 18	5% to 7%
12	Bottling plant	15 to 17	5% to 7%
13	Software park	5 to 8	4% to 6%
14	Textiles-Composite mills	10 to 15	2% to 5%
15	Paper Mill	17 to 20	12% to 17%
16	Bio mass Power plant	8 to 10	5% to 7%
17	Tea manufacturing	14 to 17	8% to 12%
18	Others(Concrete, brick manufacturing)	15 to 17	6% to 8%

**Note: Many proposals have been implemented and savings demonstrated**